

LBFoster®



WATERWELL THREADED PRODUCTS





The L.B. Foster Threaded Products facility is located in Magnolia, Texas and meets agricultural, municipal and industrial waterwell needs with quality water system tubular products and services.

ROBBINS

TRANS

L.B. FOSTER COMPANY

L.B. Foster provides threading services for agricultural, municipal and industrial waterwell applications with quality tubular products and exceptional service. Our innovative plant uses advanced technology threading equipment to meet precise customer specifications and expedite deliveries nationwide from our convenient Houston area location.

L.B. Foster Threaded Products has the experience and reliability required to deliver quality waterwell products in today's rapidly changing environment. We are a trusted supplier to the vertical pump industry with an earned reputation for timely delivery, superior reliability, consistent quality and commitment to customer satisfaction.

We provide top quality water system tubular products and services that are designed to meet your requirements now and in the future. L.B. Foster delivers pump column pipe assemblies and accessories as you need them, when you need them and where you need them.

Look to L.B. Foster Company as your primary source for customized service and competitive pricing of Just-in-Time quality tubular products

- **PRECISION API THREADING SERVICES**
- **THREADED PIPE**
- **FLANGED PUMP COLUMN**
- **COUPLINGS**
- **ACCESSORIES**
- **STORAGE SERVICES**
- **EXPEDITED DELIVERY**

L.B. Foster Quality Certifications:

- ISO 9001:2015
- ISO/TS 29001
- API Spec Q1
- API Spec 5CT

L.B. Foster Company (NASDAQ: FSTR), is a leading manufacturer and distributor of products and services for transportation and energy infrastructure markets.

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Pump Column Weight

Size	OD	Wall	Approx. Lbs per Piece					
			Cplg Wt	5 Ft T&C	10 Ft T&C	20 Ft T&C	5 Ft TBE	10 Ft TBE
2 1/2"	2 7/8"	.203	2.09	31	60	118	29	58
3"	3 1/2"	.216	3.35	41	79	155	38	76
4"	4 1/2"	.237	4.61	59	113	220	54	108
5"	5 9/16"	.258	8.70	82	155	301	73	146
6"	6 5/8"	.219	10.50	85	160	310	75	150
6"	6 5/8"	.250	10.50	96	181	351	85	170
6"	6 5/8"	.280	10.50	105	200	390	95	190
8"	8 5/8"	.219	18.00	116	215	411	98	197
8"	8 5/8"	.250	18.00	130	242	465	112	224
8"	8 5/8"	.277	18.00	142	265	512	124	247
8"	8 5/8"	.322	18.00	161	304	589	143	286
8"	8 5/8"	.500	18.00	235	452	886	217	434
10"	10 3/4"	.250	28.00	168	308	589	140	280
10"	10 3/4"	.279	28.00	184	340	652	156	312
10"	10 3/4"	.365	28.00	230	433	838	202	405
10"	10 3/4"	.500	28.00	302	575	1123	274	547
12"	12 3/4"	.250	43.00	210	377	711	167	334
12"	12 3/4"	.330	43.00	262	481	918	219	438
12"	12 3/4"	.375	43.00	291	539	1034	248	496
14"	14"	.375	50.00	323	596	1141	273	546

Stainless and Alloy on per quote basis

Standard Pump Column Packaging

Size	OD	Wall	Pcs	Height	Width	Length	Approx. Lbs per Pallet
4"	4 1/2"	.237	45	35"	46"	124"	5,168
5"	5 9/16"	.258	35	40"	44"	124"	5,534
6"	6 5/8"	.219	30	46"	44"	124"	4,907
6"	6 5/8"	.250	30	46"	44"	124"	5,519
6"	6 5/8"	.280	30	46"	44"	124"	6,105
8"	8 5/8"	.219	15	45"	45"	124"	3,328
8"	8 5/8"	.250	15	45"	45"	124"	3,733
8"	8 5/8"	.279	15	45"	45"	124"	4,110
8"	8 5/8"	.322	15	45"	45"	124"	4,663
10"	10 3/4"	.250	12	53"	46"	124"	3,829
10"	10 3/4"	.279	12	53"	46"	124"	4,209
10"	10 3/4"	.365	12	53"	46"	124"	5,324
12"	12 3/4"	.250	12	61"	46"	124"	4,616
12"	12 3/4"	.330	12	61"	46"	124"	5,865
12"	12 3/4"	.375	12	61"	46"	124"	6,560
14"	14"	.375	9	53"	46"	124"	5,457

The above is based on 10' T&C and the weight packaging
 5' Column is packaged with the same number of pieces. Length 64"
 20' Column is packaged with half the number of pieces. Length 244"

FLANGED AND THREADED PUMP COLUMN

L.B. Foster Pump Column is manufactured to your exacting specifications on high-speed automated threading machines. Our pump column is produced in sizes ranging from 4" nominal through 14" nominal.

- Threaded and Coupled Column
- Flanged Column
- Carbon Steel, Stainless Steel and Other Alloys

We manufacture and supply flanged column in a variety of metals:

- ASTM B271 Nickel Aluminum Bronze
- ASTM A 53 Gr. B Carbon Steel
- ASTM A312 304/316 Stainless Steel
- 2205 Duplex Stainless Steel

CNC THREADING SERVICES

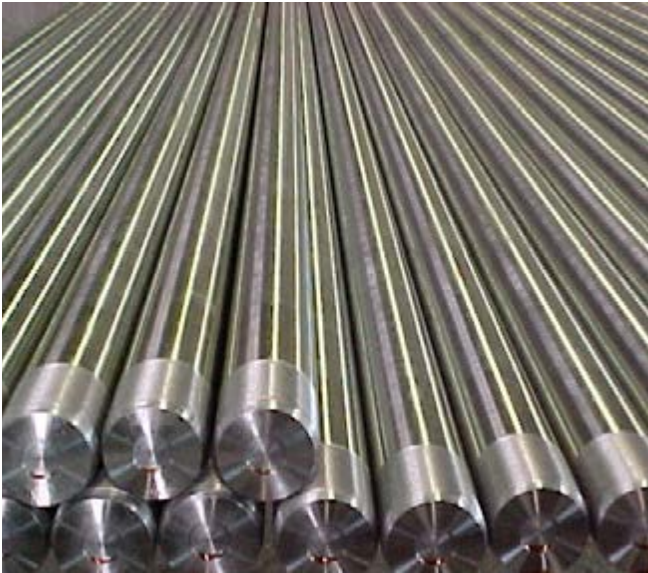
Our Computer Numerical Control (CNC) machining centers produce high quality, consistent, dimensionally accurate products. CNC precision-cut threads will ensure easy makeup for tight sound joints.

- Straight thread
- 8V taper
- 8 round
- Buttress



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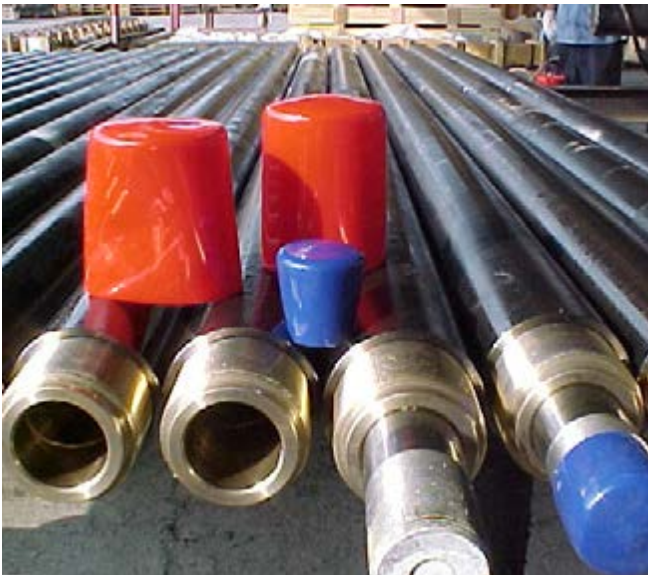


Suction, Discharge and Intermediate Pipe Sections
 Quality suction pipe, discharge pipe and pipe nipples are manufactured in lengths from 6" and longer to your requirements.

Accessories

Accessories can be supplied in carbon, stainless and other alloys.

- Tube and Shaft Assemblies
- Retainers and Inserts
- With protective coatings meeting AWWA specifications
- Certa-Lok Adaptors
- Cones/Basket Strainers



Protective Coatings

We offer protective coatings and internal linings:

- Fusion Bond Epoxy ID/OD Protection
- Liquid Epoxy Coating for Potable Water
- Cement Mortar Lining

Tube and Shaft Assembly

Bronze Bearings - 5' Centers		
Approx. Weight		
Size	10 Ft	20 Ft
1" x 1 1/2"	67	134
1 13/16" x 2"	95	189
1 1/4" x 2"	99	198
1 1/2" x 2 1/2"	146	285
1 11/16" x 2 1/2"	162	322
1 11/16" x 3"	190	376
1 15/16" x 3 1/2"	224	444
2 3/16" x 3 1/2"	275	547
2 7/16" x 3 1/2"	300	580
2 7/16" x 4"	315	630
2 11/16" x 4"	350	700

Oil Tubes, Oil Tube Bearings, Shafts,
 Shaft Couplings



304 Stainless Steel Adapters

Size	00± .004 (in)	NPT Threads	(Sch 40) Nipple StockWall Min
1-1/2"	1.900	1 1/2"	.145
2"	2.375	2"	.154
3"	3.500	3"	.216
4"	4.500	4"	.237
5"	5.563	5"	.258
6"	6.625	6"	.280
8"	8.625	8"	.322

Note: Stainless steel material. All tolerances not shown ± .005".

Water and Oil Lube Submersible Flanged Column

Size	Approx. Weight per Piece			
	Wall	5 Ft	10 Ft	20 Ft
3"	.216	62	100	176
4"	.237	80	132	240
5"	.258	129	200	348
6"	.280	148	244	434
8"	.322	197	340	626
10"	.365	303	505	910
12"	.375	402	650	1,146
14"	.375	457	730	1,276
16"	.375	567	880	1,506
18"	.375	672	1,025	1,731
20"	.375	738	1,131	1,918

Other wall sizes available on request.
Stainless and Alloy on a per inquiry basis.



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